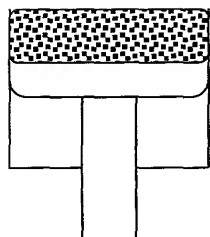
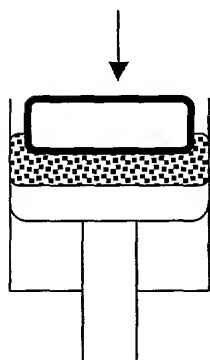


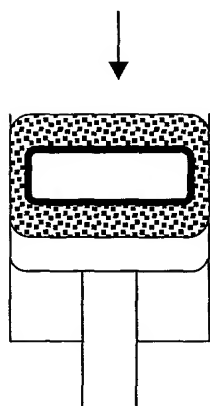
FIG. 1



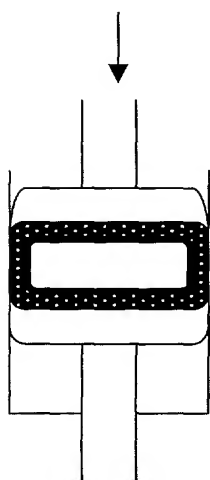
Add first powder to die press



Place pharmaceutical core coated with compressible coating on top of first powder



Optionally, add second powder to die press



Compress powder(s) onto compressible coating

FIG. 2

**Pseudoephedrine Release from Coated
Controlled Release Tablets with Immediate
Release Cetirizine Pressed onto Surface**

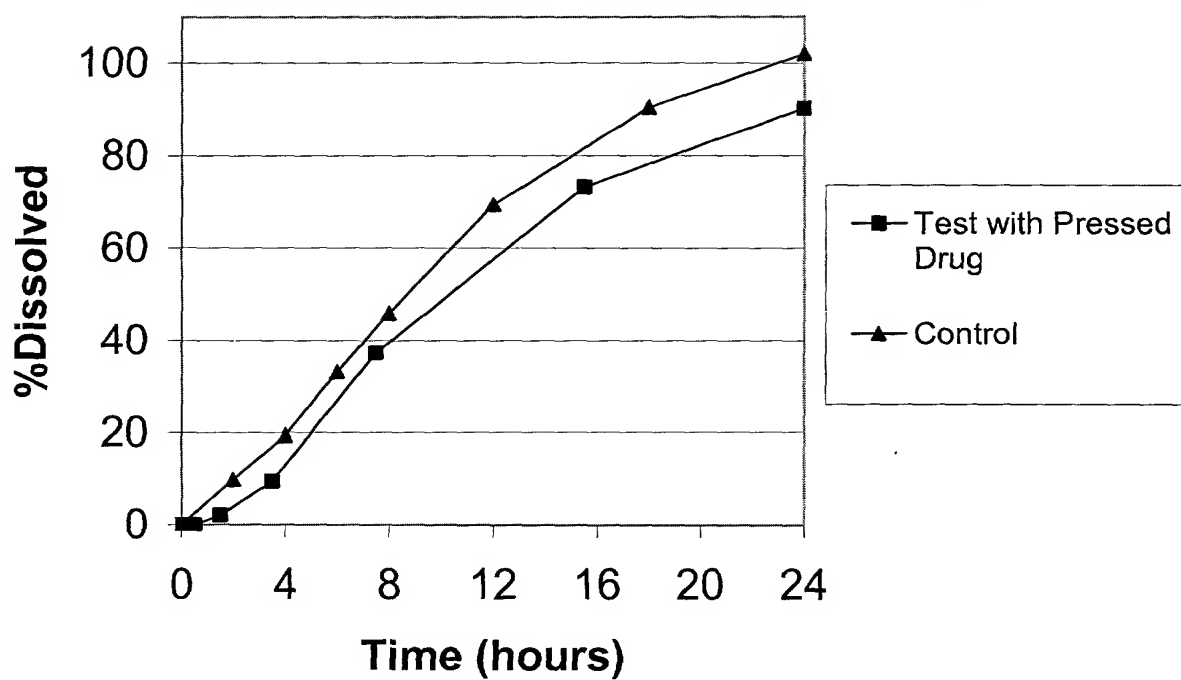


FIG. 3

